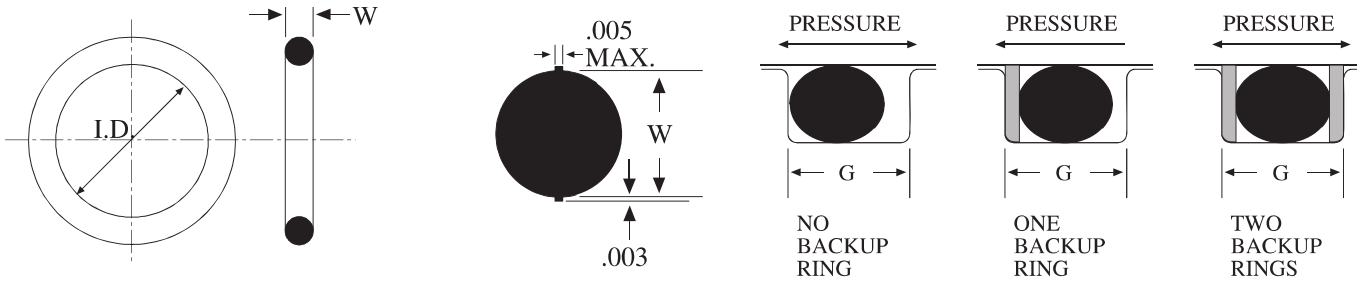
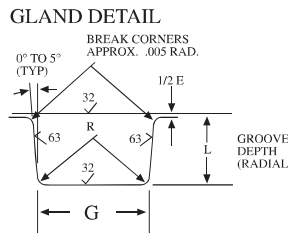
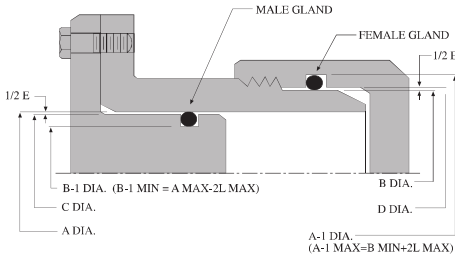


O-RING GLAND DIMENSIONS

O-RING S



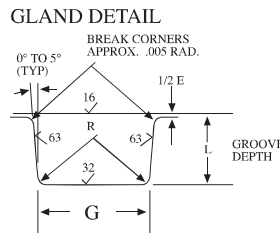
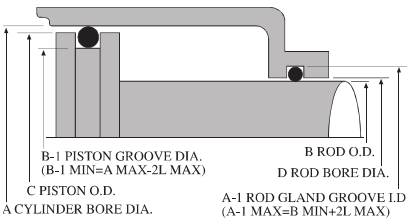
O-Ring Gland Design For Static Seals



- A – Bore Dia. (male gland)
- A-1 – Groove Dia. (female gland)
- B – Tube OD (female gland)
- B-1 – Groove Dia. (male gland)
- C – Plug Dia. (male gland)
- D – Throat Dia. (female gland)
- E – Diametrical Clearance

W O-RING CROSS SECTION	L GROOVE DEPTH		SQUEEZE				E DIAMETRICAL CLEARANCE MAX.	G GROOVE WIDTH ± .005			R GROOVE RADIUS	ECCEN- TRICITY MAX.
			RADIAL		AXIAL			NO BACKUP RING	ONE BACKUP RING	TWO BACKUP RINGS		
	RADIAL	AXIAL	INCHES	%	INCHES	%						
.070	.050-.052	.050-.054	.015-.023	22-23	.013-.023	19-32	.004	.095	.140	.207	.005-.015	.002
.103	.081-.083	.074-.080	.017-.025	17-24	.020-.032	20-30	.005	.142	.173	.240	.005-.015	.002
.139	.111-.113	.101-.107	.022-.032	16-23	.028-.042	20-30	.006	.189	.210	.277	.010-.025	.003
.210	.170-.173	.152-.162	.032-.045	15-21	.043-.063	21-30	.006	.283	.313	.413	.020-.035	.004
.275	.226-.229	.201-.211	.040-.055	15-20	.058-.080	21-29	.007	.377	.410	.540	.020-.035	.00

O-Ring Gland Design For Reciprocating Seals



- A – Bore Dia. of Cylinder
- B – OD of Rod
- C – OD of Piston
- D – Bore Dia. for Rod

W O-RING CROSS SECTION	L GROOVE DEPTH	SQUEEZE		E DIAMETRICAL CLEARANCE MAX.	G GROOVE WIDTH ± .005			R GROOVE RADIUS	ECCEN- TRICITY MAX.
		INCHES	%		NO BACKUP RING	ONE BACKUP RING	TWO BACKUP RINGS		
.070	.055-.057	.010-.018	15-25	.004	.095	.140	.207	.005-.015	.002
.103	.088-.090	.010-.018	10-17	.005	.142	.173	.240	.005-.015	.002
.139	.121-.123	.012-.022	9-16	.006	.189	.210	.277	.010-.025	.003
.210	.185-.188	.017-.030	8-14	.006	.283	.313	.413	.020-.035	.004
.275	.237-.240	.029-.044	11-16	.007	.377	.410	.540	.020-.035	.005